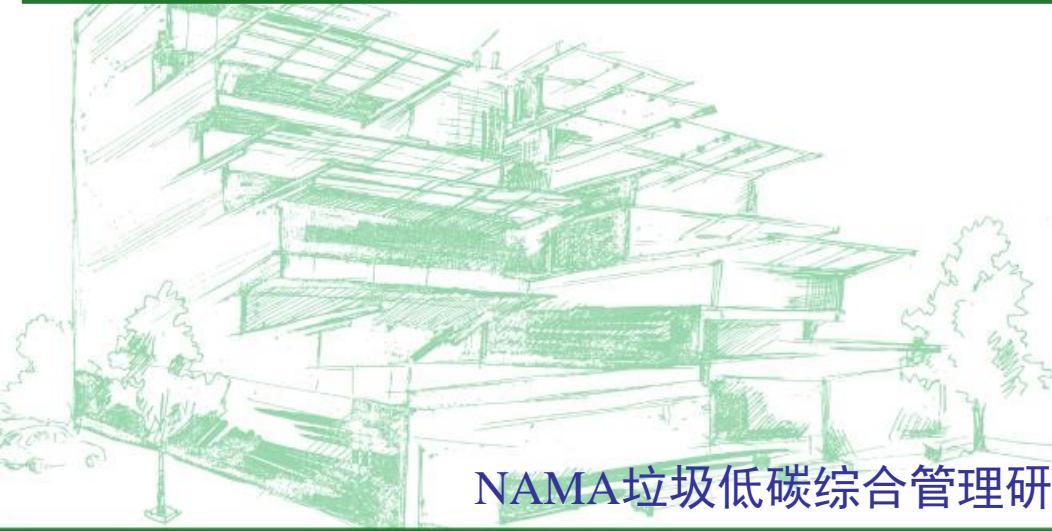


# 高厨余含量生活垃圾处理过程温室气体排放： 基于碳流、能流分析

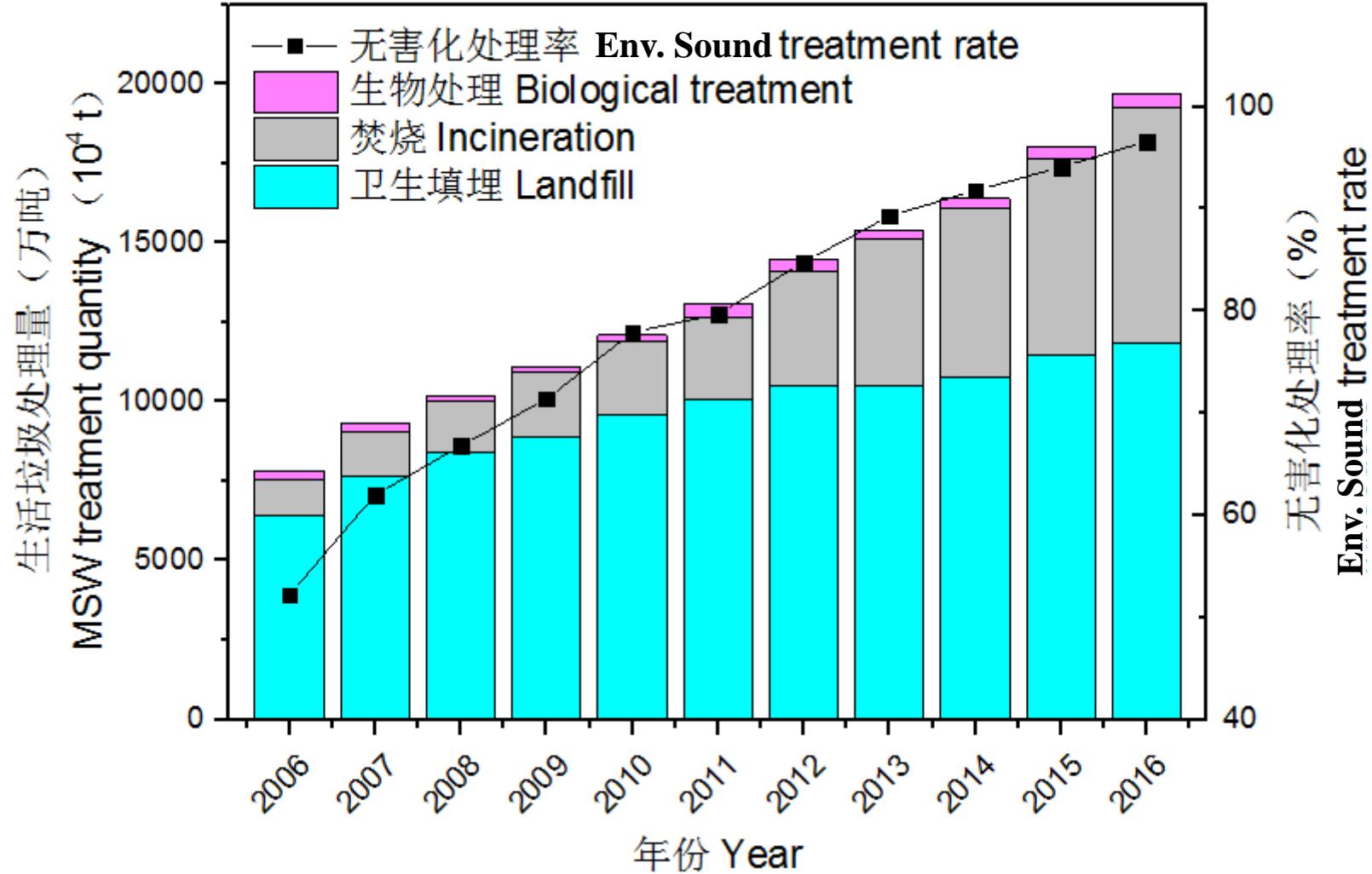
Greenhouse gas emissions from different municipal solid waste management scenarios in China: based on carbon and energy flow analysis



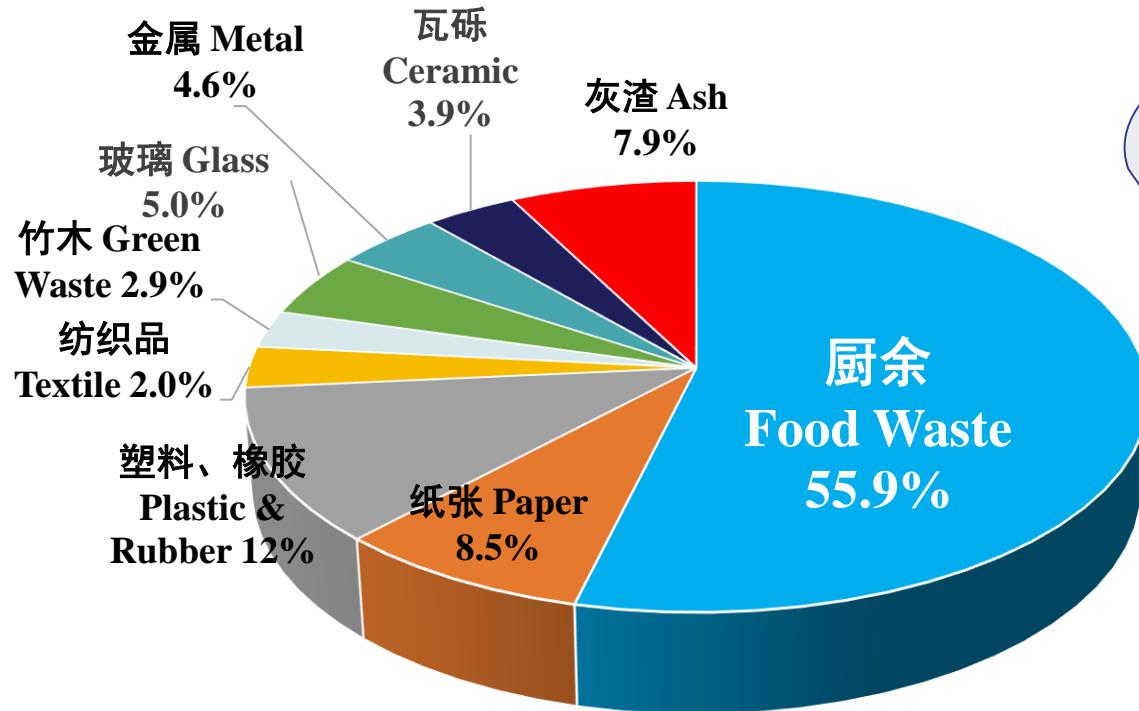
刘建国 Jianguo Liu  
清华大学 School of Environment  
环境学院 Tsinghua University  
[jgliu@tsinghua.edu.cn](mailto:jgliu@tsinghua.edu.cn)

NAMA垃圾低碳综合管理研讨会，苏州，2018.8.28-29

# 研究背景 Research Background



# 研究背景 Research Background

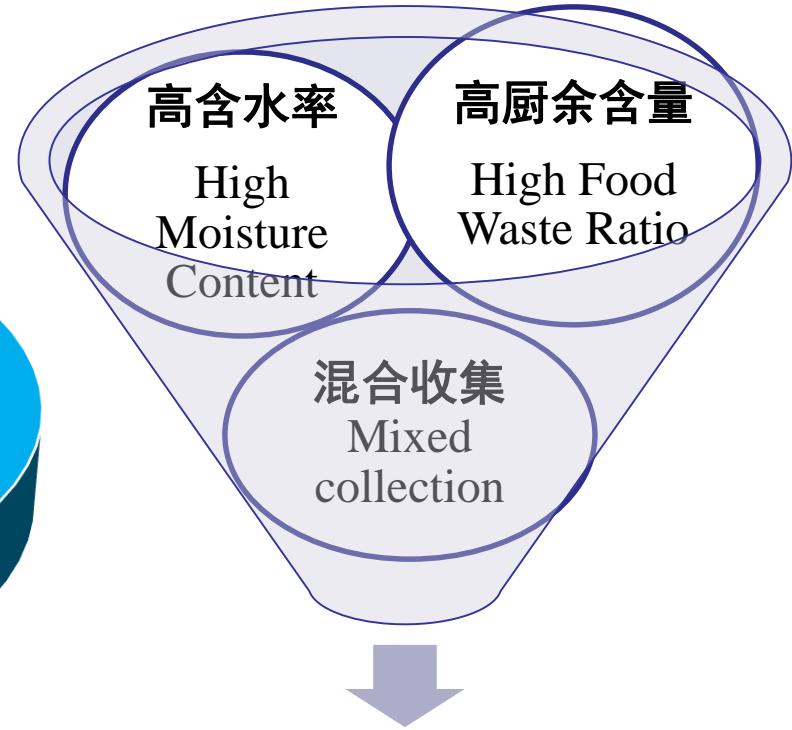


含水率 moisture: 54.8%

低位热值 LHV: 4875 MJ/t

生物源碳 BSC: 82.68kg/t

化石源碳 FSC: 49.08kg/t



垃圾特性与处理方式差异  
Composition and management different from  
developed countries

从混合收集向分类收集过渡  
From mixed collection to separate collection

# 研究背景 Research Background



## 各国温室气体排放量

Greenhouse gas emissions from various countries

## 中国温室气体减排目标

Chinese emission reduction targets



## 固体废物处理领域减排潜力大

Considerable reduction potential in solid waste treatment

## International Solid Waste Association White Paper

	1990	2007	2012-2020 (projected)
European municipal waste sector annual net GHG emissions	69 million tonnes CO <sub>2</sub>	32 million tonnes CO <sub>2</sub>	Net reducer



## 温室气体排放评估 GHG Emission Evaluation

### 生命周期分析 Life Cycle Analysis

碳流、能流分析

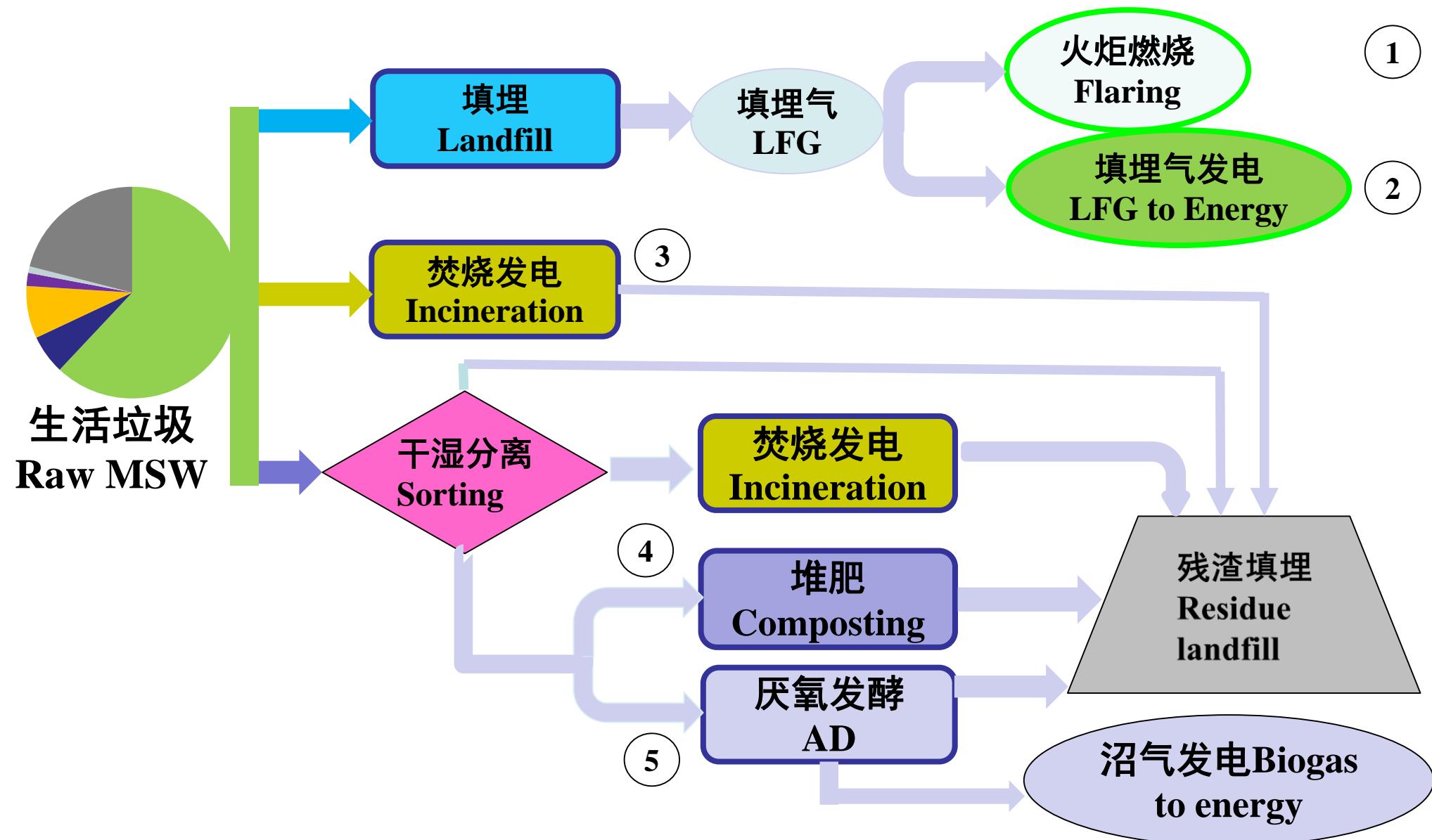
Carbon and energy flow analysis

ISO 14040s & Easetech software

### 不同处理场景构建 Different Disposal Scenarios

各处置场景中长期留存在土壤部分的生物源碳记为碳减排，以CO<sub>2</sub>形式重新返回大气部分记为碳中性；而长期留存的化石源碳记为碳中性，经焚烧释放到大气中部分记为碳排放（ISO/TS 14067）

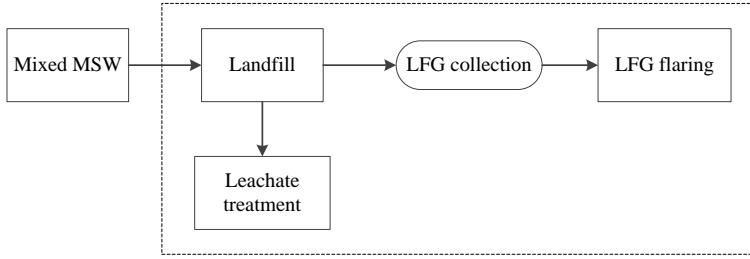
# 研究方法 Research Method



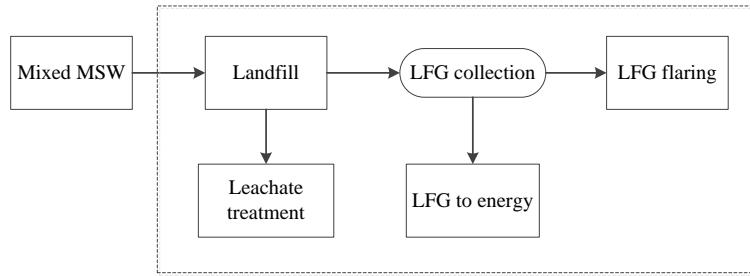
# 研究方法 Research Method



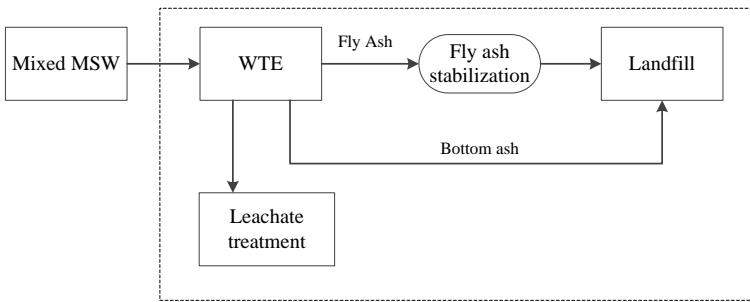
Scenario 1:



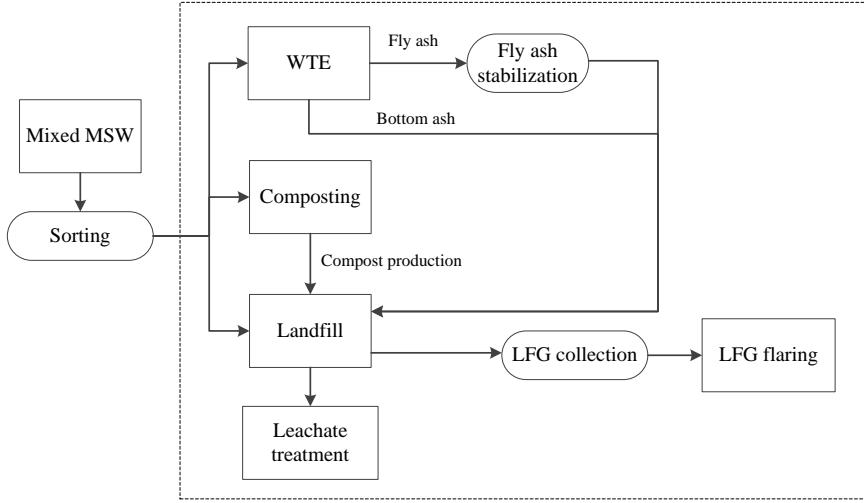
Scenario 2:



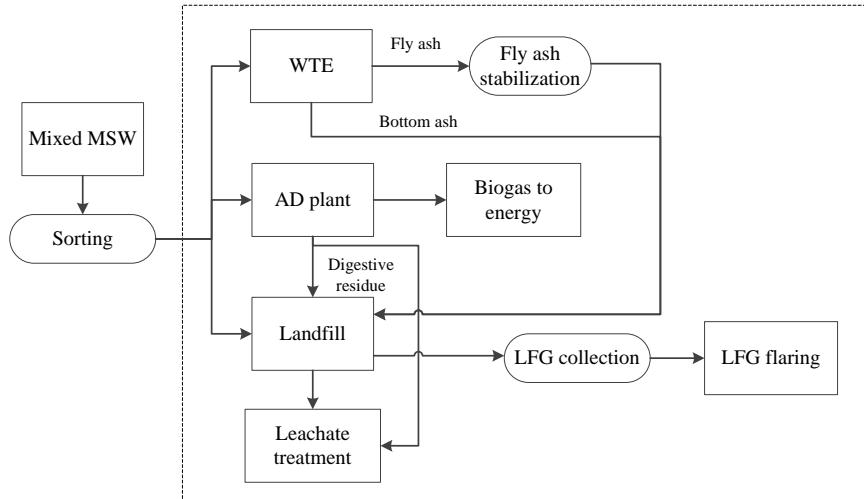
Scenario 3:



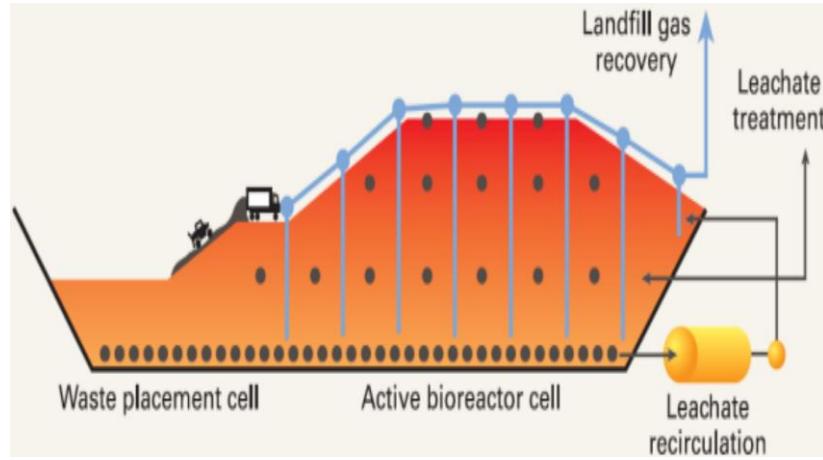
Scenario 4:



Scenario 5:



# 研究方法 Research Method



场景1、2：填埋（无/有填埋气回收发电）

Scenario 1 & 2: Landfill  
(without or with LFG to power)

填埋气 LFG:

各组分一阶降解模型

First order degradation model

填埋气收集效率 40-80% (+ 4.5%)

Collection efficiency 40-80% + (4.5%)

渗滤液 Leachate:

产生量 500 L/ton MSW

generation quantity 500 L/ton MSW

处理耗电 30 Kwh/ton

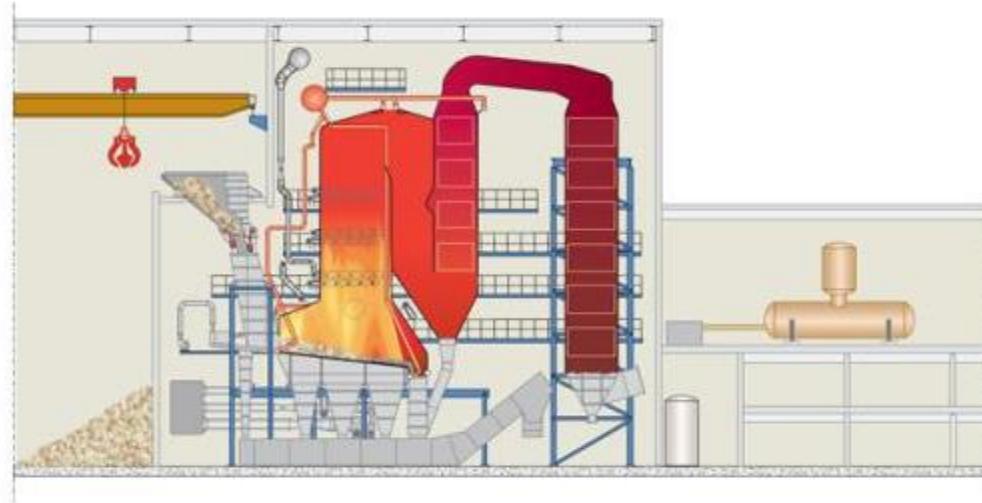
30 Kwh/ton for treatment

碳存储 Carbon storage:

基于各组分完全分解比例

Max decomposition ratio of each component

# 研究方法 Research Method



## 场景3：焚烧发电（炉排炉）

Scenario 3: Incineration with electricity recovery (Grate furnace)

储坑沥水 : 33% water drained in the storage bunker (15% of MSW)

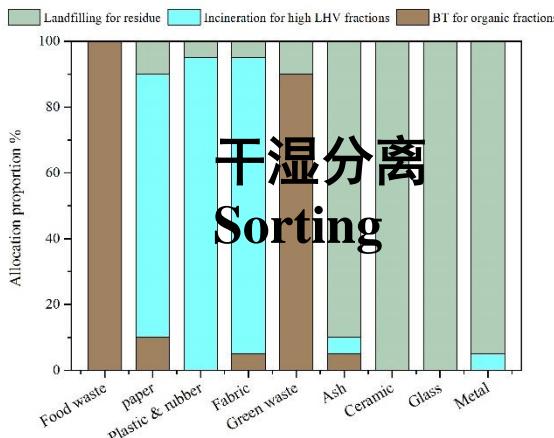
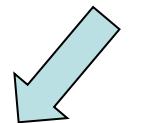
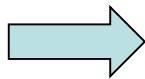
能量转化效率 Energy conversion efficiency :

锅炉 boiler 81.2%

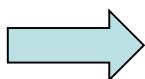
汽轮机 turbine 31.6%

炉渣填埋, 飞灰水泥固化后填埋 Bottom ash to landfill, Fly ash stabilized by cement

# 研究方法 Research Method



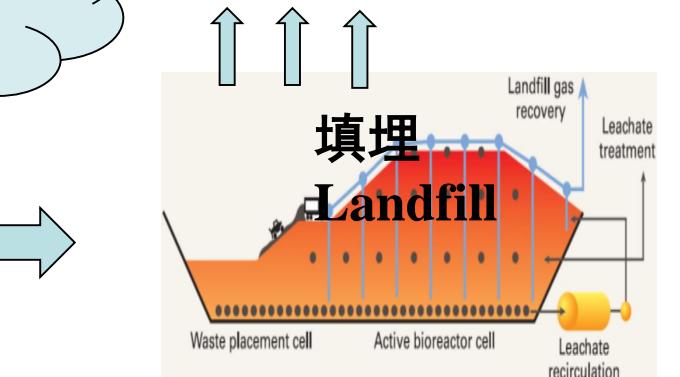
生物质垃圾  
Organic fraction



$\text{CH}_4$  10 g/ton  
 $\text{N}_2\text{O}$  90 g/ton

电耗 Electricity consuming  
分选 Sorting 20 Kwh/t  
堆肥 Composting 15.6 Kwh/t

LFG: 一阶降解模型  
First order degradation  
model



场景4：干湿分离+生物质堆肥+高热值组分焚烧+残渣填埋

Scenario 4 : Dry-Wet separation + Composting + Incineration + Landfill

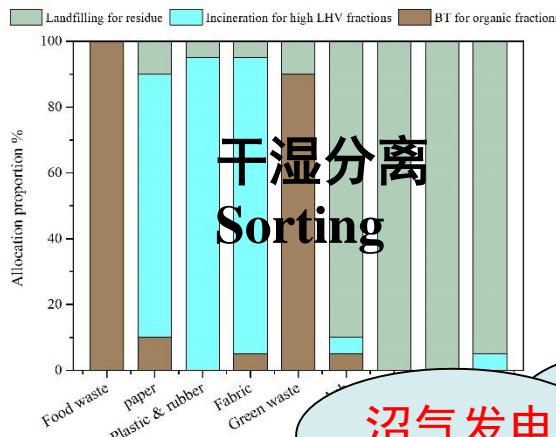
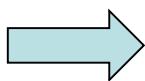
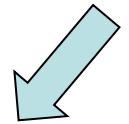
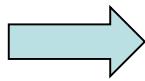
# 研究方法 Research Method



原生垃圾  
Raw MSW



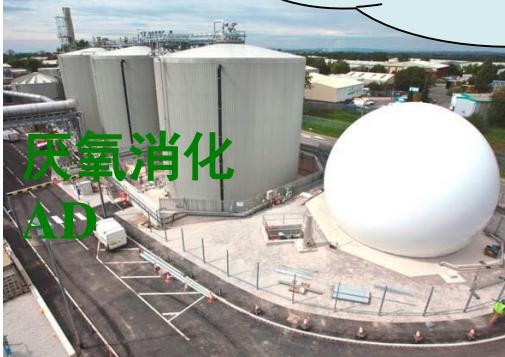
生物质垃圾  
Organic fraction



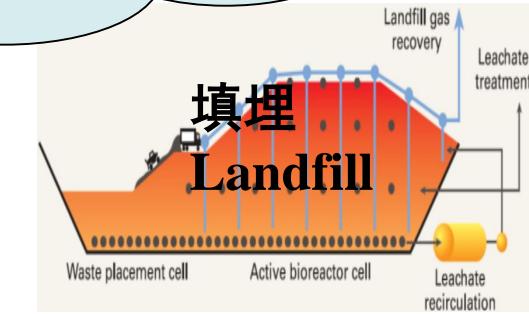
干湿分离  
Sorting

电耗 Electricity consuming  
分选 Sorting 20 Kwh/t  
厌氧消化 AD 50 Kwh/t

沼气发电效率 Energy conversion efficiency : 35%  
沼气泄漏 Biogas leakage : 5%



厌氧消化  
AD



填埋  
Landfill

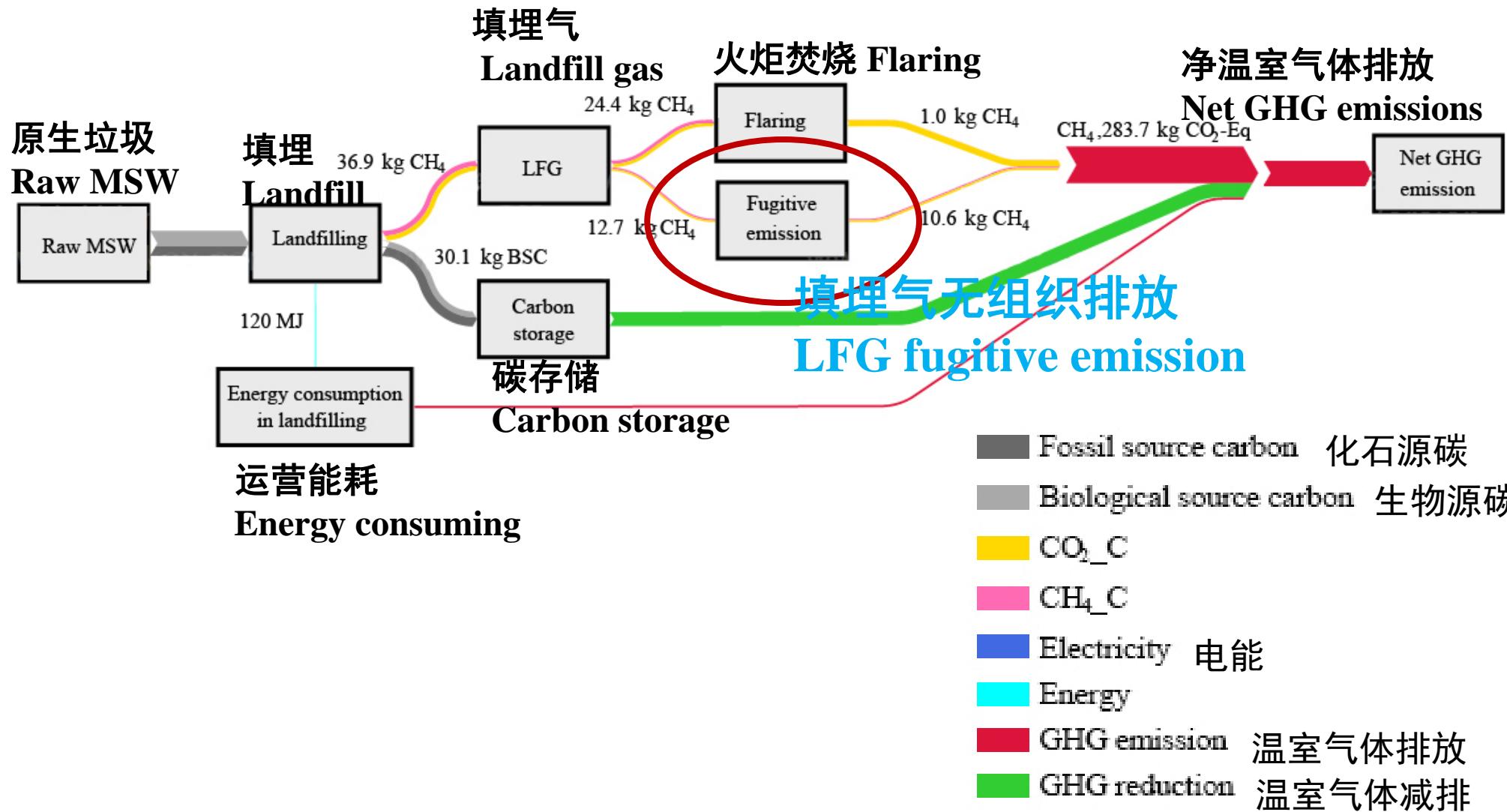
场景5：干湿分离+生物质厌氧消化+高热值组分焚烧+残渣填埋

Scenario 5 : Dry-Wet separation + Anaerobic digestion + Incineration + Landfill

# 研究结果 Results



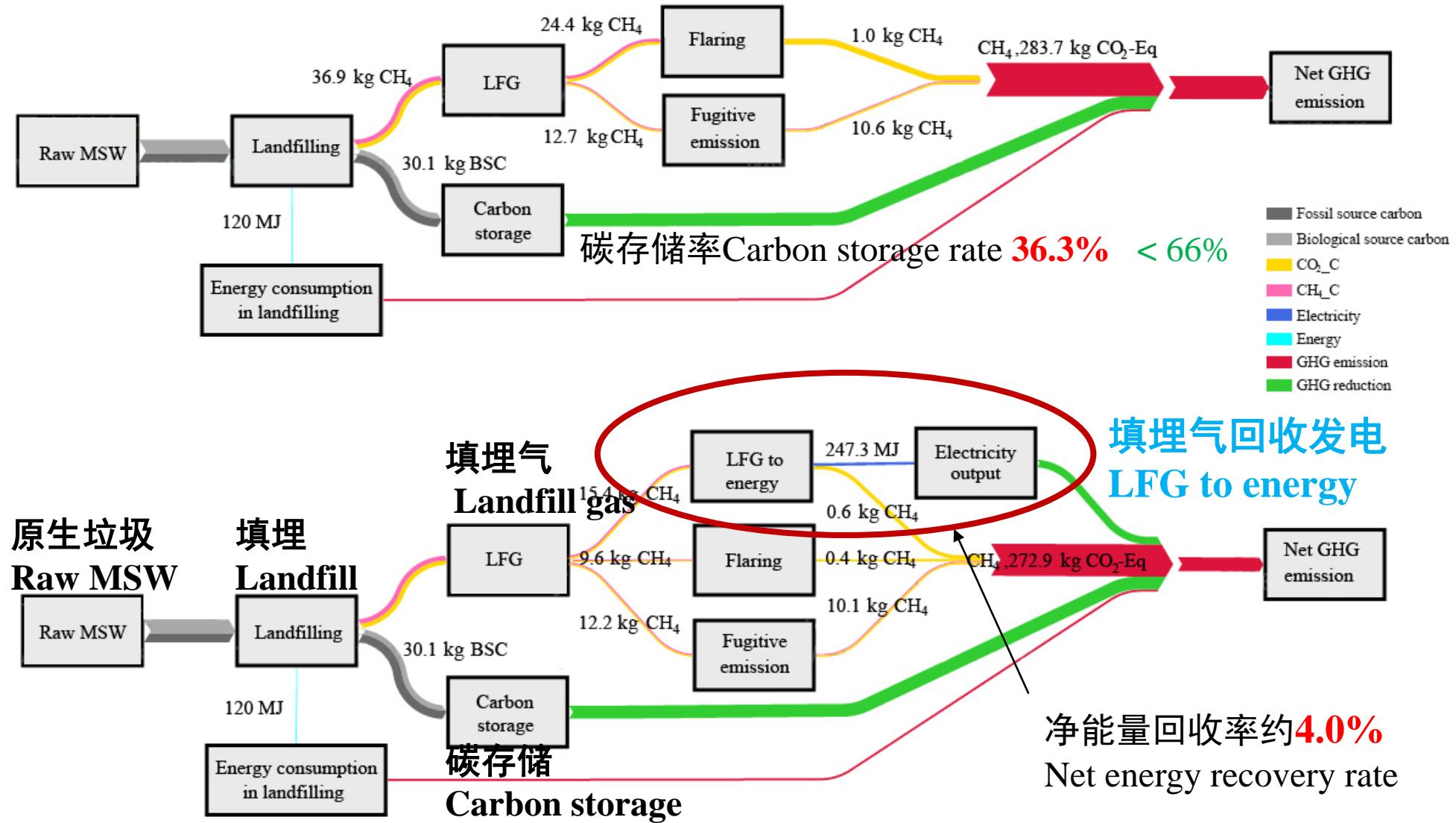
场景1、2：填埋 Scenario 1&2: Landfill (without or with LFG to power)



# 研究结果 Results



## 场景1、2：填埋 Scenario 1&2: Landfill (without or with LFG to power)



原生垃圾  
Raw MSW

填埋  
Landfill

填埋气  
Landfill gas

碳存储  
Carbon storage

填埋气回收发电  
LFG to energy

净能量回收率约 4.0%  
Net energy recovery rate

# 研究结果 Results



## 场景3：焚烧发电 Scenario 3: Incineration

- █ Biological source carbon 生物源碳
- █ Fossil source carbon 化石源碳
- █ CO<sub>2</sub> C
- █ Electricity
- █ Energy unexploitable 不可利用能量
- █ Energy
- █ GHG emission 温室气体排放
- █ GHG reduction 温室气体减排

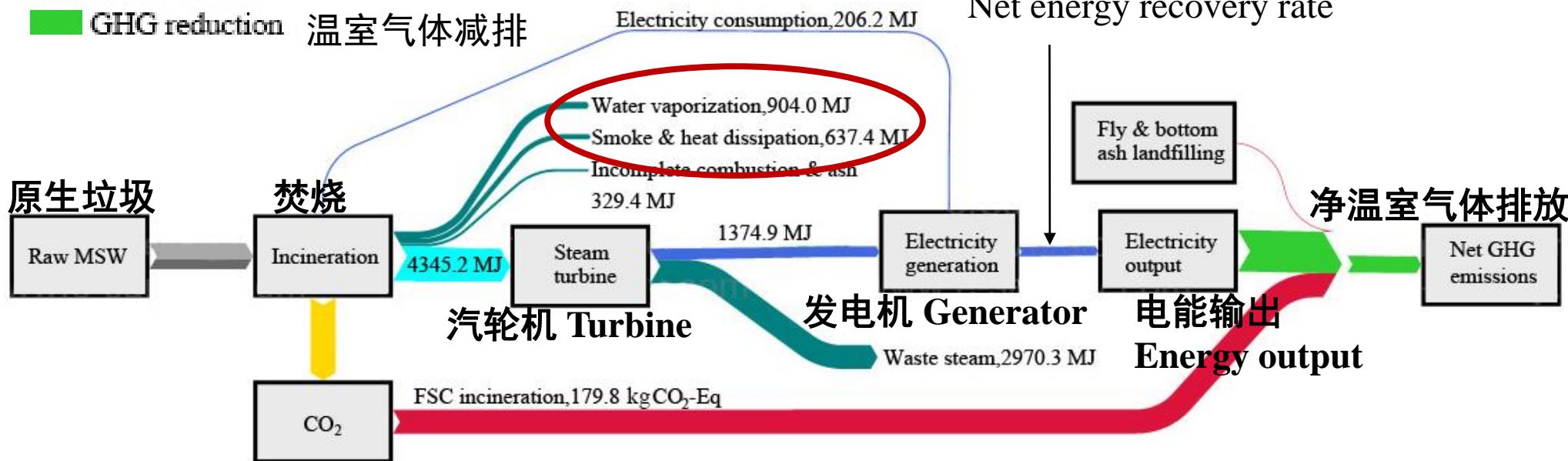
更高的减排潜力 higher GHG reduction potential

高含水率削弱了减排潜力

higher moisture lowers GHG reduction potential

净能量回收率约 **18.7%** < 30%

Net energy recovery rate



# 研究结果 Results



场景4：干湿分离+堆肥 Scenario 4: Separation + Composting + Incineration + Landfill

原生垃圾干湿分离  
Raw MSW sorting

如果堆肥产物能够得到  
土地利用，还可增加36  
KgCO<sub>2</sub>-Eq碳存储

Energy consumption  
in sorting

焚烧过程化石源碳排放：169.5 kgCO<sub>2</sub>-eq

GHG emissions from fossil source carbon incineration

高热值组分焚烧 Incineration

21.0 kg BSC  
46.3 kg FSC

Incineration

CO<sub>2</sub>

FSC incineration, 169.5 kg CO<sub>2</sub>-Eq

净能量回收率约10.0%  
Net energy recovery rate

生物质堆肥 Composting

Composting

电能回收  
Electricity output

0.01 kg CH<sub>4</sub>  
0.09 kg N<sub>2</sub>O

净温室气体排放  
Net GHG emissions

剩余组分填埋 Landfill

Landfilling

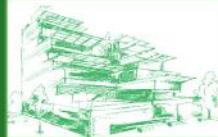
Carbon storage

3.0 kg BSC  
16.8 kg BSC  
1.6 kg CH<sub>4</sub>  
13.2 kg BSC  
19.4 kg CO<sub>2</sub>-Eq

Energy consumption  
in landfilling

填埋环节碳排放减少  
GHG emissions from landfill reduced

# 研究结果 Results

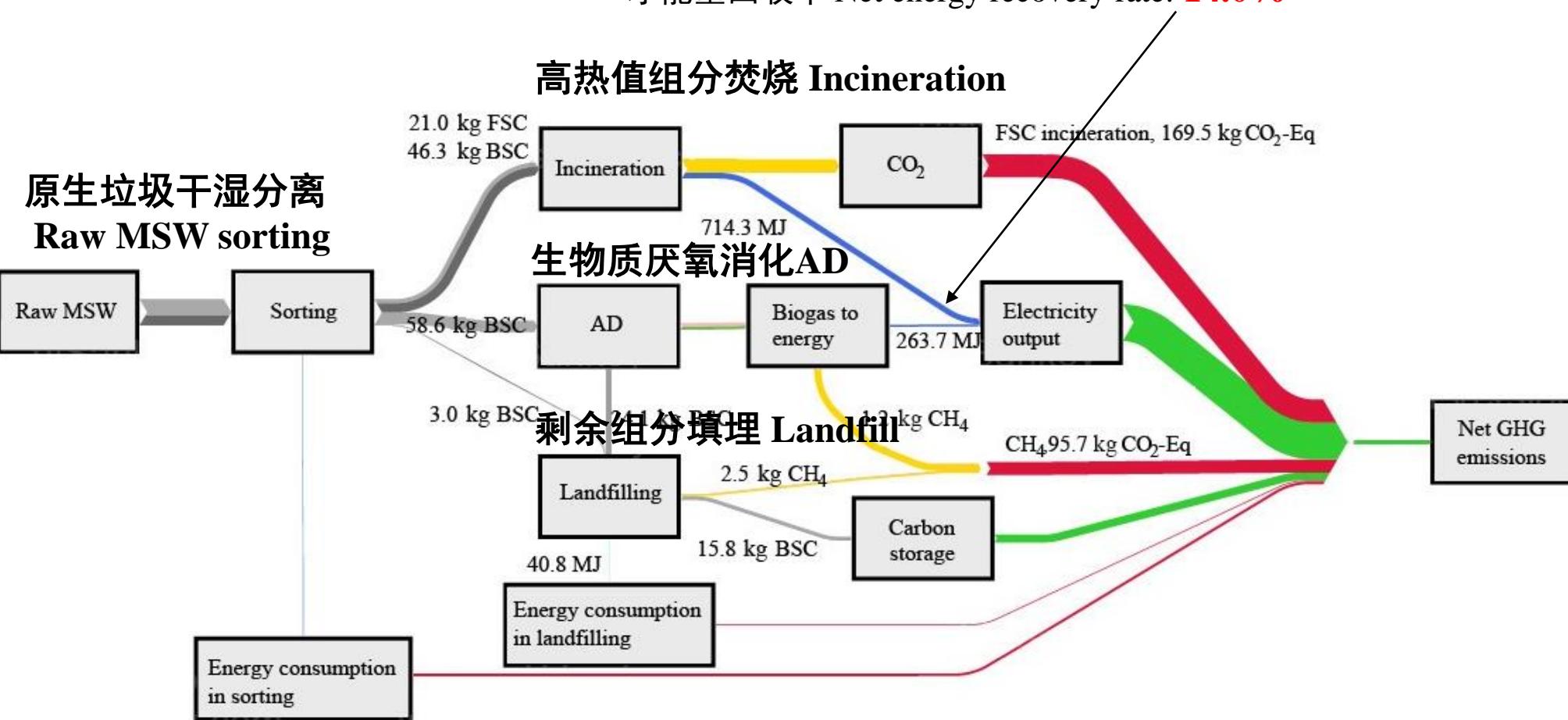


场景5：干湿分离+厌氧消化 Scenario 5: Separation + AD + Incineration + Landfill

总能量回收 Total energy recovery : 978 MJ

焚烧 Incineration 714.3 MJ ; 沼气回收 Biogas recovery 263.7 MJ)

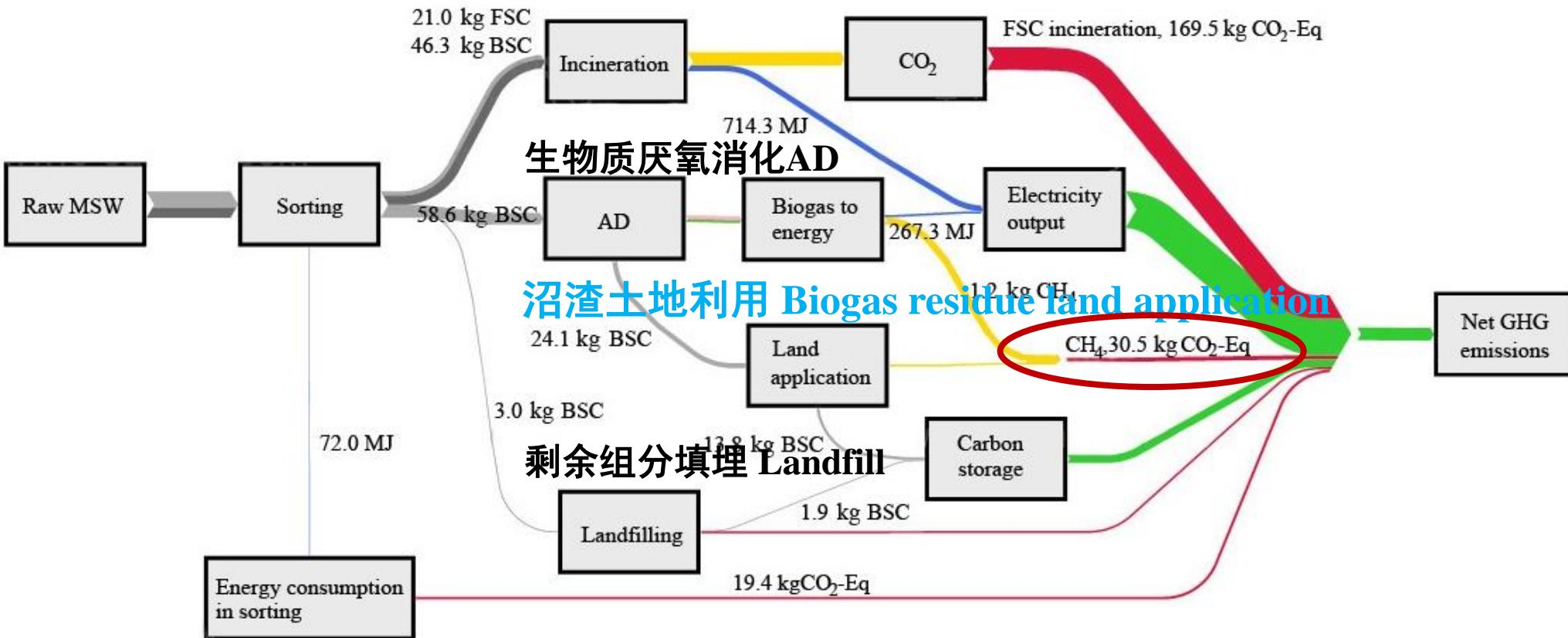
净能量回收率 Net energy recovery rate: **14.0%**



# 研究结果 Results



场景5：干湿分离+厌氧消化 Scenario 5: Separation + AD + Incineration + Landfill

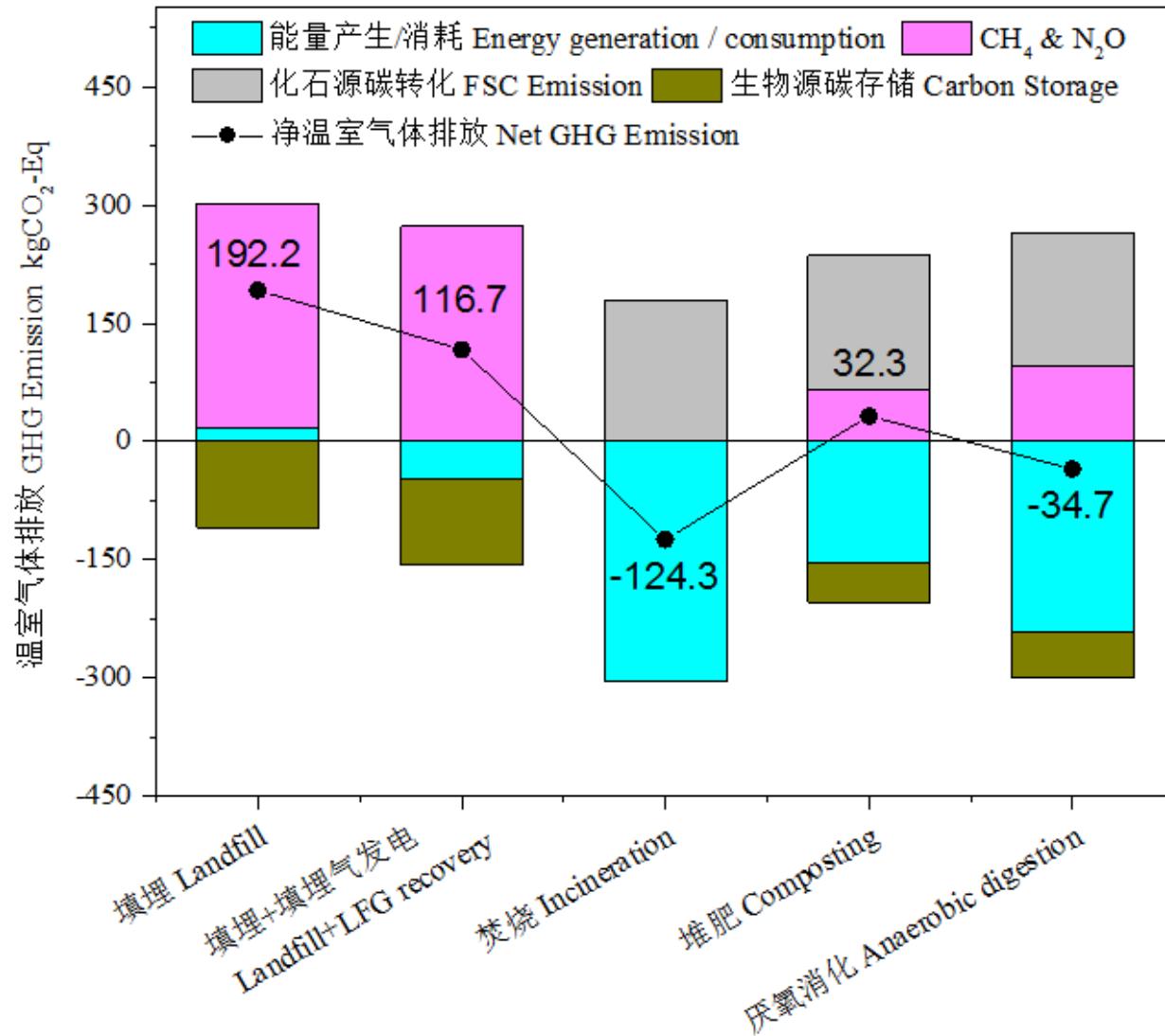


当沼渣能够得到土地利用时，可通过避免沼渣填埋过程中57.5 KgCO<sub>2</sub>-Eq的甲烷释放获得95.8 KgCO<sub>2</sub>-Eq的温室气体减排收益。同时，随着垃圾分类的推广，前端分选能耗造成的温室气体排放也将逐步降低。

# 研究结果 Results



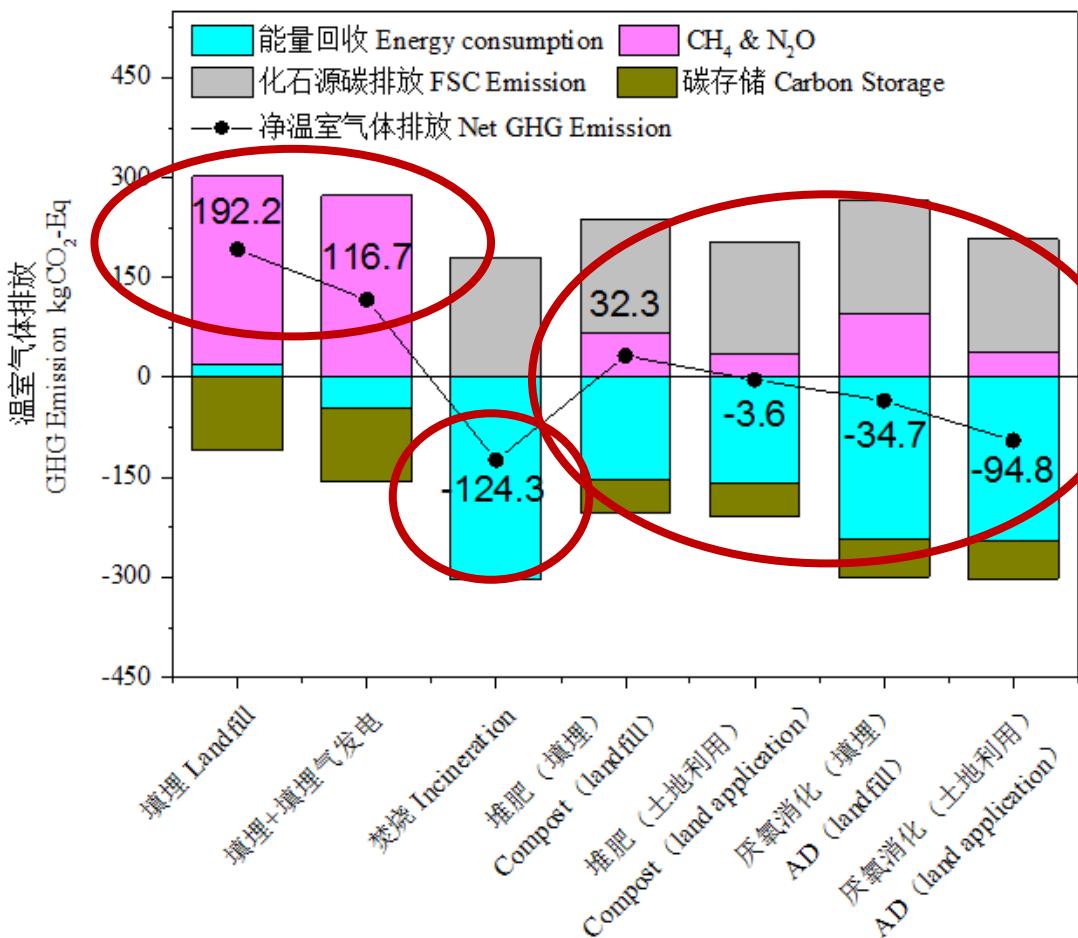
## 各场景对比 Comparison of different scenarios



# 研究结果 Results



## 各场景对比 Comparison of different scenarios



填埋温室气体排放量高

Landfill generates the most GHG emissions

高生物质比例突出了焚烧的减排潜力

GHG reduction is promoted by higher bio-source carbon in incineration

分类处理时温室气体减排效果受生物处理产物能否实现土地利用影响较大

GHG reduction potential is effected by biological treatment products land application ratio

# 研究结果 Results

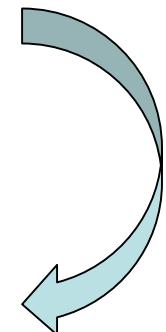


## 对垃圾分类的启示 Implications for MSW source separation



垃圾分类的重点在于分类、回收**有价值的物质**  
MSW separate collection is to recover  
**most valuable materials**

避免被厨余组分污染  
Avoid contamination by food waste

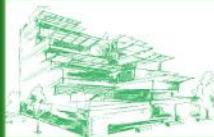


高质量的厨余垃圾分类是后续生物处理及土地利用  
的基础  
High quality food waste classification is the foundation  
of subsequent biological treatment and land application

厨余垃圾分类求**精**不求全  
**Quality** is more important than quantity in food  
waste source separation.



# 研究结果 Results



更多信息请参阅本课题组相关论文 Please refer to following literatures for more information

Yili Liu, Zhe Ni, Xin Kong, **Jianguo Liu\***. Greenhouse gas emissions from municipal solid waste with a high organic fraction under different management scenarios, Journal of Cleaner Production, 147: 451-457, 2017

Yili Liu, Peixuan Xing, **Jianguo Liu\***. Environmental Performance Evaluation of Different Municipal Solid Waste Management Scenarios in China. Resources, Conservation & Recycling, 125, 98–106, 2017

Yili Liu, Weixin Sun, **Jianguo Liu\***. Greenhouse gas emissions from municipal solid waste with a high organic fraction under different management scenarios based on carbon and energy flow analysis. Waste Management, 68: 653-661, 2017.

\*感谢中国清洁发展机制（CDM）基金赠款项目资助

# 谢谢！Thanks！

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